# 04 Flexible Impeller Pumps

**BRONZE PUMPS** 





## 17830 Reversible DC Water Puppy









Especially suited for viscous fluids and engine oil transfer where self-priming and 3 gpm flow is required. Pump oil from crankcase to storage container, and from storage container to waste container automatically using the manual flow reverse switch. No need to remove or re-attach hoses to reverse oil flow direction. Oil temperature should be 100-140°F. Use 12V DC from vehicle battery. Do not run dry.



# **SPECIFICATIONS**

OPEN FLOW	3 gpm (11.4 lpm)
VOLTAGE	12V DC CE Approved
BODY MATERIAL	Bronze
IMPELLER MATERIAL	Nitrile
SHAFT MATERIAL	Stainless steel
SHAFT SEAL	Buna lip type
PORT SIZE	3/8" (9.5mm) NPT(F)
	PMDC, TENV with manual reverse switch
MOTOR	10 amps nominal
	15 amps fuse
APPROVALS	CE
MAXIMUM PRESSURE	8.7 psi or 20 ft (6.1m) of lift
PRIME DRY, WET	3-4 ft (.9-1.2 m), 15-20 ft (4.6-6.1 m)
LIQUID TEMP.	45-180°F (7-82°C) Nitrile
SIZE	4 7/16" x 3 1⁄4" x 7 7/8"
3120	(113 x 83 x 200 mm)
SHIP WT	9 lbs (4.1 kg)

#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
17830-0012	Yes	12 VDC	Nitrile	MPU
17830-0024	Yes	24 VDC	Nitrile	MPU

# 18660 DC Water Puppy

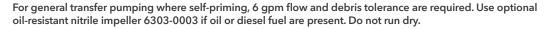














### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
18660-0121	No	12 VDC	Neoprene	MPU
18660-0123	No	12 VDC	Nitrile	MPU

6.3 gpm (24 lpm)
12V DC, non CE
Bronze
Neoprene or Nitrile
Stainless steel
Lip type
Nitrile
½" (12.7mm) NPT(F) ¾" (19mm) male garden hose adapter
PMDC, TENV 8.0 amps nominal 15 amps fuse
8.7 psi or 20 ft (6.1m) of lift
2-4 ft (.6-1.2m), 15-20 ft (4.6-6.1m)
45-180°F (7-82°C) Neoprene
3 3/8" x 4 ¾" x 6 ½" (86 x 121 x 165mm)
4.5 lbs (2. kg)

## **18670 Commercial Duty DC Water Puppy**









Commercial Duty Water Puppy has 25% more flow than the standard model and a heavy duty PMDC motor. For general transfer pumping where self-priming, 8 gpm flow and debris tolerance are required. Oil-resistant nitrile impeller is standard. Do not run dry.



#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
18670-0123	No	12 VDC	Nitrile	MPU
18670-0943	No	24 VDC	Nitrile	MPU

#### **SPECIFICATIONS**

OPEN FLOW         8 gpm (30.4 lpm)           VOLTAGE         12 or 24V DC, non CE           BODY MATERIAL         Bronze           IMPELLER MATERIAL         Nitrile           SHAFT MATERIAL         316 stainless steel           SHAFT SEAL         Lip type           PORT SIZE         ½" (12.7mm) NPT(F) and 1" (25.4mm) hose barb           ¾" (19mm) male garden hose adapter           PMDC, TENV, Amp Draw 11.5 amp at 12V           5 amp at 24V           Fuse Size 20 amp for 12V         10 amp for 24V           MAXIMUM PRESSURE         8.7 psi or 20 ft (6.1m) of lift           PRIME DRY, WET         4-6 ft (1.2-1.8m), 15-20 ft (4.6-6.1m)           LIQUID TEMP.         50-180°F (10-82°C) Nitrile           MAXIMUM PRESSURE         8.7 psi or 20 ft (6.1m) of Head           SIZE         3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)           SHIP WT         6.0 lbs (2.7 kg)		
BODY MATERIAL  IMPELLER MATERIAL  SHAFT MATERIAL  SHAFT SEAL  Lip type  Y=" (12.7mm) NPT(F) and 1" (25.4mm) hose barb  ¾" (19mm) male garden hose adapter  PMDC, TENV, Amp Draw 11.5 amp at 12V  5 amp at 24V  Fuse Size 20 amp for 12V  10 amp for 24V  MAXIMUM PRESSURE  8.7 psi or 20 ft (6.1m) of lift  PRIME DRY, WET  LIQUID TEMP.  MAXIMUM PRESSURE  8.7 psi or 20 ft (6.1m) of Head  SIZE  3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)	OPEN FLOW	8 gpm (30.4 lpm)
IMPELLER MATERIAL         Nitrile           SHAFT MATERIAL         316 stainless steel           SHAFT SEAL         Lip type           ½" (12.7mm) NPT(F) and 1" (25.4mm) hose barb           ¾" (19mm) male garden hose adapter           PMDC, TENV, Amp Draw 11.5 amp at 12V           5 amp at 24V           Fuse Size 20 amp for 12V           10 amp for 24V           MAXIMUM PRESSURE         8.7 psi or 20 ft (6.1m) of lift           PRIME DRY, WET         4-6 ft (1.2-1.8m), 15-20 ft (4.6-6.1m)           LIQUID TEMP.         50-180°F (10-82°C) Nitrile           MAXIMUM PRESSURE         8.7 psi or 20 ft (6.1m) of Head           SIZE         3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)	VOLTAGE	12 or 24V DC, non CE
SHAFT MATERIAL         316 stainless steel           SHAFT SEAL         Lip type           V2" (12.7mm) NPT(F) and 1" (25.4mm) hose barb 3/4" (19mm) male garden hose adapter           MOTOR         PMDC, TENV, Amp Draw 11.5 amp at 12V 5 amp at 24V Fuse Size 20 amp for 12V 10 amp for 24V           MAXIMUM PRESSURE         8.7 psi or 20 ft (6.1m) of lift           PRIME DRY, WET         4-6 ft (1.2-1.8m), 15-20 ft (4.6-6.1m)           LIQUID TEMP.         50-180°F (10-82°C) Nitrile           MAXIMUM PRESSURE         8.7 psi or 20 ft (6.1m) of Head           SIZE         3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)	BODY MATERIAL	Bronze
SHAFT SEAL   Lip type   1/2" (12.7mm) NPT(F) and 1" (25.4mm) hose barb   1/2" (19.7mm) male garden hose adapter   1.5 amp at 12V   1.5 amp at 24V   1.5 amp at 24V   1.5 amp for 12V   1.5 amp for 24V   1.5 amp for 25	IMPELLER MATERIAL	Nitrile
PORT SIZE  1/2" (12.7mm) NPT(F) and 1" (25.4mm) hose barb 1/3" (19mm) male garden hose adapter  PMDC, TENV, Amp Draw 11.5 amp at 12V 5 amp at 24V Fuse Size 20 amp for 12V 10 amp for 24V  MAXIMUM PRESSURE  8.7 psi or 20 ft (6.1m) of lift  PRIME DRY, WET 1-6 ft (1.2-1.8m), 15-20 ft (4.6-6.1m)  LIQUID TEMP.  MAXIMUM PRESSURE  8.7 psi or 20 ft (6.1m) of Head  SIZE  3" x 4 3/4" x 6 7/8" (76 x 120 x 175mm)	SHAFT MATERIAL	316 stainless steel
## (19mm) male garden hose adapter  PMDC, TENV, Amp Draw 11.5 amp at 12V 5 amp at 24V Fuse Size 20 amp for 12V 10 amp for 24V  MAXIMUM PRESSURE  8.7 psi or 20 ft (6.1m) of lift  PRIME DRY, WET 4-6 ft (1.2-1.8m), 15-20 ft (4.6-6.1m)  LIQUID TEMP.  MAXIMUM PRESSURE 8.7 psi or 20 ft (6.1m) of Head  SIZE 3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)	SHAFT SEAL	Lip type
## (19mm) male garden hose adapter  PMDC, TENV, Amp Draw 11.5 amp at 12V 5 amp at 24V Fuse Size 20 amp for 12V 10 amp for 24V  MAXIMUM PRESSURE 8.7 psi or 20 ft (6.1m) of lift  PRIME DRY, WET 4-6 ft (1.2-1.8m), 15-20 ft (4.6-6.1m)  LIQUID TEMP. 50-180°F (10-82°C) Nitrile  MAXIMUM PRESSURE 8.7 psi or 20 ft (6.1m) of Head  SIZE 3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)	DODT CIZE	½" (12.7mm) NPT(F) and 1" (25.4mm) hose barb
MOTOR       5 amp at 24V         Fuse Size 20 amp for 12V         10 amp for 24V         MAXIMUM PRESSURE       8.7 psi or 20 ft (6.1m) of lift         PRIME DRY, WET       4-6 ft (1.2-1.8m), 15-20 ft (4.6-6.1m)         LIQUID TEMP.       50-180°F (10-82°C) Nitrile         MAXIMUM PRESSURE       8.7 psi or 20 ft (6.1m) of Head         SIZE       3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)	PURI SIZE	3⁄4" (19mm) male garden hose adapter
PRIME DRY, WET 4-6 ft (1.2-1.8m), 15-20 ft (4.6-6.1m)  LIQUID TEMP. 50-180°F (10-82°C) Nitrile  MAXIMUM PRESSURE 8.7 psi or 20 ft (6.1m) of Head  SIZE 3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)	MOTOR	5 amp at 24V Fuse Size 20 amp for 12V
LIQUID TEMP. 50-180°F (10-82°C) Nitrile  MAXIMUM PRESSURE 8.7 psi or 20 ft (6.1 m) of Head  SIZE 3" x 4 ¾" x 6 7/8" (76 x 120 x 175 mm)	MAXIMUM PRESSURE	8.7 psi or 20 ft (6.1m) of lift
MAXIMUM PRESSURE       8.7 psi or 20 ft (6.1m) of Head         SIZE       3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)	PRIME DRY, WET	4-6 ft (1.2-1.8m), 15-20 ft (4.6-6.1m)
3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)	LIQUID TEMP.	50-180°F (10-82°C) Nitrile
	MAXIMUM PRESSURE	8.7 psi or 20 ft (6.1m) of Head
<b>SHIP WT</b> 6.0 lbs (2.7 kg)	SIZE	3" x 4 ¾" x 6 7/8" (76 x 120 x 175mm)
	SHIP WT	6.0 lbs (2.7 kg)

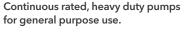
### 23610 Maxi Puppy 3000













- Simple design means fewer wearing parts.
- 44 lpm (9.5 UK gpm) output @ 3m (10ft) head.
- Self priming to 2.4m (8 ft).

#### **MODELS**

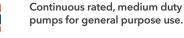
MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
23610-3003	Yes	12 VDC	Nitrile	MPU
23610-3103	Yes	24 VDC	Nitrile	MPU

### 23620 Mini Puppy











- Simple design means fewer wearing parts.
- 6 lpm (1.3 UK gpm) output @ 2m (6.6ft) head.
- Self priming to 1.5m (5 ft).

#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
23620-4003	Yes	12 VDC	Nitrile	MPU
23620-4103	Yes	24 VDC	Nitrile	MPU

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### 23670 Junior Puppy















#### **FEATURES**

- Small debris present no problem to these bronze bodied, flexible impeller pumps.
- Simple design means fewer wearing parts.
- 15.5 lpm (3.4 UK gpm) output @ 5m (16ft) head.
- Self priming to 2.5m (8 ft).

#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
23670-4003	Yes	12 VDC	Nitrile	MPU
23670-4103	Yes	24 VDC	Nitrile	MPU

### 23920 Extended Run Dry Utility Puppy 2000/3000











Continuous rated, medium duty pumps for general purpose use.

Continuous rated, medium duty pumps for general purpose use.



#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
23920-2403/2000	Yes	12 VDC	Nitrile	BSP
23920-2503/2000	Yes	24 VDC	Nitrile	BSP
23920-9403/2000	Yes	12 VDC	Nitrile	NPT
23920-9503/2000	Yes	24 VDC	Nitrile	NPT
23920-2213/3000	Yes	12 VDC	Nitrile	BSP
23920-2313/3000	Yes	24 VDC	Nitrile	BSP
23920-9213/3000	Yes	12 VDC	Nitrile	NPT
23920-9313/3000	Yes	24 VDC	Nitrile	NPT

### SPECIFICATIONS

SPECIFICATIONS				
OPEN FLOW	8 gpm (30 lpm) -2000			
OPEN FLOW	11 gpm (42 lpm) -3000			
VOLTAGE	12V DC, CE approved			
BODY MATERIAL	Bronze			
IMPELLER MATERIAL	Nitrile			
SHAFT MATERIAL	Stainless steel			
SHAFT SEAL	Mechanical, Carbon Ceramic/Nitrile			
PORT SIZE	<sup>3</sup> / <sub>4</sub> " (19.1mm) NPT(F)			
MOTOR	PMDC, TENV , 23920-9403 15 amp fuse			
MOTOR	23920-9213 25 amp fuse			
LIQUID TEMP.	45-180°F (7-82°C)			
MAXIMUM PRESSURE	8 psi, 19 ft (5.8m) of lift			
DRY PRIME	23920-9403 3-4 ft (.9 - 1.2m), 23920-9213 6-8 ft (1.8 - 2.4m)			
SIZE	23920-9403 7 ½" x 4 ¾" x 3 ½", (190 x 121 x 89mm), 23920-9213 8 ½" x 4 ¾" x 3 ½", (216 x 121 x 89mm)			
SHIP WT.	23920-9403 8.2 lbs (4 kg)			
JHIP WI.	23920-9213 9.7 lbs (3.4 kg)			

## **18610 Bronze Utility Pump**







For general transfer pumping where self-priming, 6 gpm flow, debris tolerance and portable 115VAC operation is desired. Choice of impeller materials. Nitrile for oil based products. Viton for hydrocarbons and solvents. Neoprene for water and general purpose pumping. Long lasting AC induction motor has no brushes to wear out. Do not pump gasoline or

> dry. Motor is not explosion proof. For continuous operation at 75°F do not exceed 15 psi outlet pressure or 38 feet of lift.

other flammable liquids. Do not run



**MODELS** 

See page 92 for Model Numbers

#### **SPECIFICATIONS**

SPECIFICATIONS	
OPEN FLOW	6.0 gpm (22.8 lpm)
VOLTAGE	115V AC 60Hz single phase, non CE
BODY MATERIAL	Bronze
IMPELLER MATERIAL	Neoprene
SHAFT MATERIAL	316 Stainless Steel
SHAFT SEAL	Neoprene Lip type
PORT SIZE	½ (12.7mm) NPT (F)
PORT SIZE	¾ (19mm) Male Garden Hose Adapters
MOTOR	1/4 hp, non-vented, 8 ft (2.4m) power cord 3 prong grounded plug Thermal overload protected
MAXIMUM PRESSURE	13 psi, 30 ft (9.1m) of Head ODF
MAXIMUM PRESSURE	17 psi, 39 ft (11.9m) of Head TENV
DRY PRIME	4 - 6 ft (1.2 - 1.8m)
WET PRIME	16 - 20 ft (4.9 - 6.1m)
LIQUID TEMP.	45-180°F (7-82°C) Neoprene 50-180°F (10-82°C) Nitrile 60-180°F (15-82°C) Viton
SIZE	9 x 7 x 7 1/4(229mm x 178mm x 184mm)
SHIP WT.	12 lbs (5.5 kg)

## 11810 Bronze AC Utility Pump









For general transfer pumping where self-priming, 10 gpm flow, debris tolerance and portable 115V AC operation is desired. Nitrile for oil based products. Neoprene for water and general purpose pumping. Do not run dry. Motor is not explosion proof.



OPEN FLOW	10 gpm (38 lpm)
VOLTAGE	115V AC 60Hz single phase, non CE
BODY MATERIAL	bronze
IMPELLER MATERIAL	Nitrile
SHAFT MATERIAL	316 stainless steel
SHAFT SEAL	lip type
SHAFT SEAL MATERIAL	Nitrile
PORT SIZE	$^{1}\!/_{2}$ " (12.7mm) NPT(F) and $^{3}\!/_{4}$ " (19.1mm) male garden hose thread
MOTOR	1/3 hp, TEFC or ODP AC induction type 8 ft (2.4m) power cord with 3 prong grounded plug Thermal overload protected 7 amps nominal, 10 amp fuse
MAXIMUM PRESSURE	17 psi, 39 ft of Head
PRIME DRY, WET	8 - 10 ft (2.4 - 3m), 16 - 20 ft (4.9 - 6.1m)
LIQUID TEMP.	45-180°F (7-82°C) Neoprene
LIQUID IEMF.	50-180°F (10-82°C) Nitrile
SIZE	7 ¾" x 7 ¼" x 10 ½" (197 x 184 x 267mm)
SHIP WT	20 lbs (9.1kg) ODP, 25 lbs (11.3kg) TEFC

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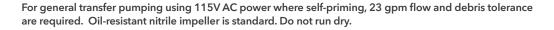
## **6050 Bronze AC Utility Pump**

















#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
6050-0003	No	115 VAC	Nitrile	MPU/ODP
6050-0013	No	115 VAC	Nitrile	MPU/TEFC

#### CDECIEICATIONS

SPECIFICATIONS	
OPEN FLOW	23 gpm (87 lpm)
VOLTAGE	115/230VAC 60Hz single phase, non CE
BODY MATERIAL	Bronze
IMPELLER MATERIAL	Nitrile
SHAFT MATERIAL	316 stainless steel
SHAFT SEAL	Lip type
SHAFT SEAL MATERIAL	Nitrile
PORT SIZE	1" (25.4mm) NPT (F)
MOTOR	34 hp TEFC or ODP AC induction type 8 ft. (2.4m) power cord with 3 prong grounded plug
	Thermal overload protected
MAXIMUM PRESSURE	26 psi or 60 ft (18.2m) lift
PRIME DRY, WET	8-10 ft (2.4-3 m), 20-22 ft (6.1-6.7m)
LIQUID TEMP.	50-180°F (10-82°C)
SHIP WT.	35.5 lbs (16.1 kg)
SIZE	8 19/32" x 7 ¾" x 13 1/32" (218 x 197 x 331mm)

### 50010 Series













#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
50010-2411	Yes	230/I/50	Neoprene	MPU
50010-2413	Yes	230/I/50	Nitrile	MPU

- Self prime from dry up to 4.9 feet (1.5 metres)
- Flows up to 1.6 gal (6 litres) per minute
- Pressure up to 36.2 psi (2.5 bar)
- Will handle hard or soft solids
- Will tolerate abrasive wear
- Non pulsating flow
- Will handle viscosities up to 500 centiPoise
- Uses standard IEC motor

#### **SPECIFICATIONS**

SEAL	Nitrile lip seal		
PUMP HEAD	Bronze		
END COVER	Brass		
BEARINGS	Uses motor bearings		
SHAFTS	Stainless steel shaft extension		
PORTS	3/8" (9.5mm) BSP internal thread and 19mm (¾")		
PURIS	bore hose connections		
MOTOR ADAPTOR	Polypropylene		
WEIGHT	13.9 lbs (6.3kg)		
MOTOR ADAPTOR	Polypropylene		

### **50005 Series**















#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
50005-8411	Yes	230/1/50	Neoprene	MPU
50005-8413	Yes	230/1/50	Nitrile	MPU

- Self primes from dry up to 1.5 metres (4.9 feet)
- Flows up to .3 gal (4.5 litres) per minute
- Pressure up to 29psi (2 bar)
- Handles hard or soft solids
- Tolerates abrasive wear
- Non pulsating flow
- Handles viscosities up to 500 centiPoise
- Uses standard IEC motor

### **SPECIFICATIONS**

SEAL	Nitrile lip seal
PUMP HEAD	Bronze
END COVER	Brass
BEARINGS	Uses motor bearings
SHAFTS	Stainless steel shaft extension
PORTS	3/8" BSP internal thread, 1" (25.4mm) bore hose connection
MOTOR ADAPTOR	Polypropylene
WEIGHT	13.7lbs (6.2kg)

### **50020 Series**











### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
50020-2411	Yes	230/1/50	Neoprene	MPU
50020-2413	Yes	230/1/50	Nitrile	MPU

- Self prime from dry up to 4.9 feett (1.5 metres)
- Flows up to 4.8 gal (18 litres) per minute
- Pressure up to 24.7psi (1.7 bar)
- Will handle hard or soft solids
- Will tolerate abrasive wear
- Non pulsating flow
- Will handle viscosities up to 500 centiPoise
- Uses standard IEC motor

SEAL	Nitrile lip seal
PUMP HEAD	Bronze
END COVER	Brass
BEARINGS	Uses motor bearings
SHAFTS	Stainless steel shaft extension
PORTS	½" (12.7mm) BSP internal thread and 25mm (1")
PORIS	bore hose connections
MOTOR ADAPTOR Polypropylene	
WEIGHT	14.1 lbs (6.4kg)

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### 53010 Series













#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
53010-2111	Yes	230/1/50	Neoprene	MPU
53010-2113	Yes	230/1/50	Nitrile	MPU
53010-2115	Yes	230/1/50	Sanitary Neoprene	MPU

#### **FEATURES**

- Self prime from dry up to 4.9 feet (1.5 metres)
- Flows up to 3 gal (12 litre) at 50.8 psi (3-5bar)
- Pressure up to 24.7psi (1.7 bar)
- Handles hard or soft solids
- Tolerates abrasive wear
- Non pulsating flow
- Handles viscosities up to 500 cP
- Uses standard IEC motor
- Dry running capability for 30 minutes without damage to pump (post operation)

#### **SPECIFICATIONS**

SEAL	Carbon / ceramic mechanical face seal, Butyl elastomers
PUMP HEAD	Bronze with integral fluid reservoir to protect pump against dry running for up to 30 minutes (post operation)
END COVER	Brass
BEARINGS	Uses motor bearings
SHAFT	Stainless steel, shaft extension
PORTS	½" (12.7mm) BSP external thread
MOTOR ADAPTOR	Polypopylene
WEIGHT	15.7lbs (7.1kg)

### **53040 Series**



#### MODELS

MODELS				
MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
53040-2001	Yes	230/1/50	Neoprene	MPU
53040-2003	Yes	230/1/50	Nitrile	MPU
53040-2021	Yes	230/1/50	Neoprene	MPU
53040-2103	Yes	110/1/50	Neoprene	MPU

- Self prime from dry up to 9.8 feet (3 metres)
- Flows up to 9.2 gal (35 litres) per minute
- Pressure up to 36.3 psi (2.5 bar)
- Handles hard or soft solids
- Tolerates abrasive wear
- Non pulsating flow
- Handles viscosities up to 500 cP
- Uses standard IEC motor
- Dry running capability for 30 minutes without damage to pump (post operation)

#### **SPECIFICATIONS**

00	
SEAL	Carbon / ceramic mechanical face seal, Butyl elastomers
PUMP HEAD	Bronze with integral fluid reservoir to protect pump against dry running for up to 30 minutes (post operation)
END COVER	Brass
BEARINGS	Uses motor bearings
SHAFT	Stainless steel, shaft extension
PORTS	1" (25.4mm) BSP internal thread
MOTOR ADAPTOR	Polypopylene
WEIGHT	21 lbs (9.5kg)

### **53020 Series**



#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
53020-2011	Yes	230/I/50	Neoprene	MPU
53020-2013	Yes	230/I/50	Nitrile	MPU

- Self prime from dry up to 4.9 feet (1.5 metres)
- Flows up to 4.5 gal (18 litres) per minute
- Pressure up to 24.7psi (1.7 bar)
- Handles hard or soft solids
- Tolerates abrasive wear
- Non pulsating flow
- Handles viscosities up to 500 cP
- Uses standard IEC motor
- Dry running capability for 30 minutes without damage to pump (post operation)

#### **SPECIFICATIONS**

SEAL	Carbon / ceramic mechanical face seal, Butyl elastomers					
PUMP HEAD	Bronze with integral fluid reservoir to protect pump against dry running for up to 30 minutes (post operation)					
END COVER	Brass					
BEARINGS	Uses motor bearings					
SHAFT	Stainless steel, shaft extension					
PORTS	¾" (19mm) BSP internal thread					
MOTOR ADAPTOR	Polypopylene					
WEIGHT	15.7 lbs (7.1kg)					

### **53080 Series**



#### MODELS

MODELS				
MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
53080-2001	Yes	230/1/50	Neoprene	MPU
53080-2003	Yes	230/1/50	Nitrile	MPU
53080-2063	Yes	220V50	Nitrile	MPU

- Self prime from dry up to 9.8 feet (3 metres)
- Flows up to 21 gal (80 liters) per minute
- Pressure up to 29 psi (2 bar)
- Handles hard or soft solids
- Tolerates abrasive wear
- Non pulsating flow
- Handles viscosities up to 500 cP
- Uses standard IEC motor
- Dry running capability for 30 minutes without damage to pump (post operation)

SEAL	Carbon/Ceramic mechanical seal, Nitrile elastomers					
PUMP HEAD	Bronze with integral fluid reservoir to protect pump against dry running for up to 30 minutes, post operational					
END COVER	Brass					
BEARINGS	Uses motor bearings					
SHAFT	Stainless steel, shaft extension					
PORTS	1½"(38.1mm) BSP internal thread					
CABLE	Fitted with 2m long supply cable					
WEIGHT	33.7 lbs (15kg)					

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### **22860 Series**











#### **FEATURES**

- Flows up to 9.2 gal (35 liters) /minute @ 1500 RPM
- Self primes from dry up to 9.8 ft (3.0 metres)
- Handles hard or soft solids
- Non pulsating flow
- Gentle pump action does not damage shear sensitive products
- Easy to service and maintain

#### MODELS

MODEL #S	CE	VOLTAGE	IMPELLER	STY	LE
22860-2001	Yes	N/A	Neoprene	Head Kit	
22860-2003	Yes	N/A	Nitrile	Head Kit	
22860-2021	Yes	N/A	Neoprene	Head Kit	Flange
22860-2061	Yes	N/A	Neoprene	Head Kit	
22860-2702	Yes	N/A	3A EPDM	Head Kit	

#### **SPECIFICATIONS**

SEAL	Carbon/Ceramic mechanical seal
PUMP HEAD	Bronze
END COVER	Brass
BEARINGS	Uses motor bearings
SHAFT	Stainless steel shaft extension
MOTOR ADAPTOR	Epoxy-coated aluminium, suitable for B3/B14 D80 frame motor to IEC 71 standard
PORTS	¾" (19mm) BSP internal thread
WEIGHT	4.2 lbs (1.9kg)

### **22870 Series**











#### **FEATURES**

- Flows up to 21 gal (80 liters) /minute @ 1500 RPM
- Self prime from dry up to 16.4 ft (5 metres)
- Handles hard or soft solids
- Non pulsating flow
- Gentle pump action does not damage shear-sensitive products
- Easy to service and maintain

#### **MODELS**

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE	
22870-2001	Yes	N/A	Neoprene	Head Kit	
22870-2003	Yes	N/A	Nitrile	Head Kit	
22870-2043	Yes	N/A	Nitrile	Head Kit	
22870-2201	Yes	N/A	Neoprene	Head Kit	No Adapter
22870-2203	Yes	N/A	Nitrile	Head Kit	No Adapter
22870-2543	Yes	N/A	Nitrile	MPU	
22870-2702	Yes	N/A	3A EPDM	Head Kit	

### **SPECIFICATIONS**

SEAL	Carbon/Ceramic mechanical seal
PUMP HEAD	Bronze
END COVER	Brass
BEARINGS	Uses motor bearings
SHAFT	316 Stainless steel shaft extension
MOTOR ADAPTOR	Epoxy-coated aluminium, suitable for B3/B14 D80 frame motor to IEC 71 standard
PORTS	1" (25.4mm) BSP internal thread
WEIGHT	5.7 lbs (2.6kg)

## **22880 Series**



### **FEATURES**

- Flows up to 52.8 gal (200 litres) /minute @ 1500 RPM
- Self primes from dry up to 9.8 ft (3.0 metres)
- Handles hard or soft solids
- Non pulsating flow
- Gentle pump action does not damage shear sensitive products
- Easy to service and maintain

#### MODELS

MODELS					
MODEL #S	CE	VOLTAGE	IMPELLER	STY	LE
22880-0033	Yes	N/A	Nitrile	Head Kit	
22880-2201	Yes	N/A	Neoprene	Head Kit	Flange
22880-2203	Yes	N/A	Nitrile	Head Kit	Flange
22880-2401	Yes	N/A	Neoprene	Head Kit	Flange

#### **SPECIFICATIONS**

SEAL	Carbon/Ceramic mechanical seal
PUMP HEAD	Bronze
END COVER	Brass
BEARINGS	Uses motor bearings
SHAFT	316 Stainless steel shaft extension
MOTOR ADAPTOR	Epoxy-coated aluminium, suitable for B3/B14 D100 frame motor to IEC 71 standard
PORTS	Flanged, adaptors available
WEIGHT	17 lbs (7.7kg)

### **22890 Series**









### **FEATURES**

- Flows up to 71.3 gal (270 litres) /minute @ 1500 RPM
- Self prime from dry up to 14.8 ft (4.5 metres)
- Handles hard or soft solids
- Non pulsating flow
- Gentle pump action does not damage shear-sensitive products
- Easy to service and maintain

### MODELS

MODEL #S	CE	VOLTAGE	IMPELLER	STYLE
22890-2001	Yes	N/A	Neoprene	Head Kit

SEAL	Carbon/Ceramic mechanical seal
PUMP HEAD	Bronze
END COVER	Brass
BEARINGS	Uses motor bearings
SHAFT	316 Stainless steel shaft extension
MOTOR ADAPTOR	Epoxy-coated aluminium, suitable for B3/B14 D100 frame motor to IEC 71 standard
PORTS	Flanged, adaptors available
WEIGHT	20.5 lbs (9.3kg)

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**JABSCO** 

BRONZE PUMPS

### **53270 Series**











**MODELS** 

See page 97 for Model Numbers

#### **FEATURES**

- Flows up to 71.3 gal (270 litres)/minute @ 1500 RPM
- Self primes from dry up to 14.8 ft (4.5 metres)

#### **SPECIFICATIONS**

SEAL	Carbon/Ceramic mechanical seal
PUMP HEAD	Bronze
END COVER	Brass
BEARINGS	Uses motor bearings
SHAFT	316 Stainless steel shaft extension
MOTOR ADAPTOR	Epoxy-coated aluminium, suitable for B3/B14 D100 frame motor to IEC 71 standard
PORTS	2" (50.8mm) BSP internal thread
WEIGHT	20.5 lbs (9.3kg)

- Handles hard or soft solids
- Non pulsating flow
- Gentle pump action does not damage shear sensitive products
- Easy to service and maintain

## **2620 Bronze Pedestal Pump**













#### **SPECIFICATIONS**

OPEN FLOW	4.4 gpm (20 lpm)
BODY MATERIAL	Bronze
IMPELLER MATERIAL	Neoprene, Nitrile
SHAFT MATERIAL	Bronze
SHAFT DIAMETER	½" (12.7mm)
SHAFT SEAL MATERIAL	Neoprene lip type
PORT SIZE	3/8" (9.5mm) NPT (F)
MAXIMUM PRESSURE	13 psi (.9 bar) or 30 ft (9.1 m) of head
PRIME DRY, WET	8-10 ft (2.4-3m), 15-22 ft (4.6-6.7m)
LIQUID TEMP.	45-160°F (8-70°C) Neoprene 50-160°F (10-82°C) Nitrile
SIZE	3 3/16" x 3 1/8" x 3 15/16" (81 x 79 x 100mm)
SHIP WT.	2.7 lbs (1.3 kg)

### 2760 Bronze Pedestal Pump













### **SPECIFICATIONS**

OPEN FLOW	4.4 gpm (20 lpm)	
BODY MATERIAL	Bronze	
IMPELLER MATERIAL	Neoprene, Nitrile	
SHAFT MATERIAL	Stainless steel	
SHAFT SEAL	Neoprene lip type	
SHAFT DIAMETER	3/8" (9.5mm)	
PORT SIZE	1/4" NPT(F)	
MAXIMUM PRESSURE	17 psi (1.2 bar) or 40 ft (12.2m) of head	
PRIME DRY, WET	8-10 ft (2.4-3 m) 15-22 ft (4.6-6.7 m)	
LIQUID TEMP.	45-180°F (7-82°C) Neoprene	
LIQUID IEMP.	50-180°F (10-82°C) Nitrile	
SIZE	2 7/16" x 2 5/8" x 3 9/16" (62 x 67 x 90mm)	
SHIP WT.	1.5 lbs (.7 kg)	

## 1673 Bronze Pedestal Flexible Impeller Pump













31 ECHTICATIONS		
OPEN FLOW	8.9 gpm (40 lpm)	
BODY MATERIAL	Bronze	
IMPELLER MATERIAL	Neoprene, Nitrile	
SHAFT MATERIAL	Stainless Steel	
SHAFT SIZE	5/8" (15.9mm)	
SHAFT SEAL	Lip or Face Seal	
SHAFT SEAL MATERIAL	Nitrile	
PORT SIZE	½" (12.7 mm) NPT (F)	
PRIME DRY, WET	8-10 ft (2.4-3 m), 15-20 ft (4.6-6.7m)	
LIQUID TEMP.	45-160°F (8-70°C) 50-180°F (10-82°C)	
MAXIMUM PRESSURE	21 psi (1.5 bar) or 50 ft (15.2m) of head	
SIZE	3 13/16" x 4 1/8" x 4 ½" , (96 x 104 x 113mm)	
SHIP WT.	4.25 lbs (1.4 kg)	



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BRONZE PUMPS

## 777 Bronze Pedestal Flexible Impeller Pump













#### **SPECIFICATIONS**

17.8 gpm (80 lpm)
Bronze
Neoprene, Nitrile
Stainless Steel
Face or Lip Type
Nitrile
1" (25.4mm) NPT (F)
26 psi (1.8 bar) or 60 ft (18.3m) of Head
8-10 ft (2.4-3m), 20-22 ft (4.6-6.7m)
45-160°F (8-70°C), Neoprene, 50-160°F (10-82°C), Nitrile
3 9/16" x 4 ¾" x 6 5/16" (90 x 120 x 159mm)
5.8 lbs (2.6 kg)

## 18370 Bronze Pedestal Pump & 52270 Series

















#### **SPECIFICATIONS**

JI ECII ICAIIONS		
	Model 18370 (USA Only)	Model 52220
OPEN FLOW	60gpm (270lpm)	60gpm (270lpm)
BODY	Bronze	Bronze, Iron bearing housing
IMPELLER MATERIAL	Neoprene/Nitrile	Neoprene/Nitrile
SHAFT MATERIAL	Stainless Steel	Stainless Steel
SHAFT SEAL	Carbon/Ceramic Mechanical	Carbon/Ceramic Mechanical
SHAFT DIAMETER	1" (25.4mm)	1" (25.4mm)
BEARING	Twin row, ball type	Twin row, ball type
PORT SIZE	2" (50.8mm) NPT	2" Flanged or 2" BSP (50.8mm)
PRIME DRY, WET	7.8ft (2.4m)	7.8ft (2.4m)
LIQUID TEMP	45F to 180F (7C to 82C)	45F to 180F (7C to 82C)
SIZE	10-7/8" X 8" X 5-1/16" (276 X 170 X 128mm)	11" X 7" X 5" 2 (79 X 178 X 127mm)
SHIP WEIGHT	19 lb (8.6 kg)	19.8 lb (9 kg)

## **6400 Bronze Pedestal Pump**













SPECIFICATIONS	
OPEN FLOW	44.4 gpm (200 lpm)
BODY MATERIAL	Bronze
IMPELLER MATERIAL	Neoprene
SHAFT MATERIAL	Bronze
SHAFT SEAL	Carbon ceramic face type
SHAFT DIAMETER	1 ¼" (31.8mm)
PORT SIZE	1 ¼" (31.8mm) NPT (F)
MAXIMUM PRESSURE	26 psi (1.8 bar) or 60 ft (18.3m) of head
PRIME DRY, WET	8-10ft (2.4-30m), 15-22 ft (4.6-6.7m)
LIQUID TEMP.	45-180°F (8-70°C) Neoprene, 50-180°F (10-82°C) Nitrile
SIZE	4 7/8" x 5 7/8" X 8 1/16" (123 x 149 x 204mm)
SHIP WT.	10.5 lbs (4.8 kg)

## 51510 & 51520 Series

















	Model 51510	Model 51520
OPEN FLOW	2.2gpm (10lpm)	4.4gpm (20lpm)
BODY	Bronze	Bronze
IMPELLER MATERIAL	Neoprene	Neoprene
SHAFT MATERIAL	Stainless Steel	Stainless Steel
SHAFT SEAL	Carbon/Ceramic Mechanical	Carbon/Ceramic Mechanical
SHAFT DIAMETER	1" (25.4mm)	1" (25.4mm)
BEARING	Sealed Ball Bearings	Sealed Ball Bearings
PORT SIZE	3/8" BSP or 3/8" NPT (9.5mm)	3/8" BSP or 3/8" NPT (9.5mm)
PRIME DRY, WET	4.9ft (1.5m)	4.9ft (1.5m)
LIQUID TEMP	45F to 180F (7C to 82C)	45F to 180F (7C to 82C)
SIZE	3-5/8" X 3 X 2-3/8" (92 X 80 X 60mm)	3-¾" X 3" X 3-½" (95.4 X 80 X 85mm)
SHIP WEIGHT	1.4 lb (0.62 kg)	1.5 lb (0.67 kg)

# 04 Flexible Impeller Pumps







## 52040 & 52580 Series















### **SPECIFICATIONS**

	Model 52040 (European Only)	Model 52580
OPEN FLOW	8.9gpm (40lpm)	17.8gpm, (80lpm)
BODY	Bronze	Bronze
IMPELLER MATERIAL	Neoprene/Nitrile	Neoprene/Nitrile
SHAFT MATERIAL	Stainless Steel	Stainless Steel
SHAFT SEAL	Lip type	Carbon/Ceramic Mechanical
SHAFT DIAMETER	1" (25.4mm)	1" (25.4mm)
BEARING	Twin row, ball type	Twin row, ball type
PORT SIZE	¾"BSP (19mm)	1" BSP, 1"NPT (25mm)
PRIME DRY, WET	7.8ft (2.4m)	7.8ft (2.4m)
LIQUID TEMP	45F to 180F (7C to 82C)	45F to 180F (7C to 82C)
SIZE	5" X 4" X 3" (128 X 106 X 78mm)	6-½" X 5" X 4" (180 X 120 X 100mm)
SHIP WEIGHT	3.3 lb (1.5 kg)	7.33 lb (3.33 kg)

## 11860 & 11870 Series















#### **SPECIFICATIONS**

31 Echi Icanions			
	Model 11860	Model 11870	
OPEN FLOW	23gpm (87lpm)	62gpm (234lpm)	
BODY	Bronze	Bronze	
IMPELLER MATERIAL	Neoprene/ Nitrile	Neoprene/Nitrile	
SHAFT MATERIAL	Stainless Steel	Stainless Steel	
SHAFT SEAL	Carbon/Ceramic Mechanical	Carbon/Ceramic Mechanical	
PULLEY DIAMETER	7" (178mm)	7" (178mm)	
BELT	2 Groove A, 1 Groove B	2 Groove A, 1 Groove B	
CLUTCH VOLTAGE	12 / 24 vdc	12 / 24 vdc	
BEARING	Twin row, ball type	Twin row, ball type	
PORT SIZE	1" (25.4mm) NPT	1-1/4" (31.75mm)	
PRIME DRY, WET	7.8ft (2.4m)	7.8ft (2.4m)	
LIQUID TEMP	45F to 180F (7C to 82C)	45F to 180F (7C to 82C)	
SIZE	6-3/16" X 5-3/8" X 4-29/32" (157 X 137 X 125mm)	8-3/16" X 6-1/16" X 7-1/16" (208 X 154 X 179mm)	
SHIP WEIGHT	15 lb (6.8 kg)	19.5 lb (8.9 kg)	

## 52200 & 52220 Series















#### **SPECIFICATIONS**

	Model 52200	Model 52220
OPEN FLOW	44.5gpm (200lpm)	44.5gpm (200lpm)
BODY	Bronze	Bronze
IMPELLER MATERIAL	Neoprene/Nitrile	Neoprene/Nitrile
SHAFT MATERIAL	Stainless Steel	Stainless Steel
SHAFT SEAL	Carbon/Ceramic Mechanical	Carbon/Ceramic Mechanical
SHAFT DIAMETER	1" (25.4mm)	1" (25.4mm)
BEARING	Twin row, ball type	Twin row, ball type
PORT SIZE	1-1/2"BSP (38.1 mm)	1-1/2" Flange (38.1 mm)
PRIME DRY, WET	7.8ft (2.4m)	7.8ft (2.4m)
LIQUID TEMP	45F to 180F (7C to 82C)	45F to 180F (7C to 82C)
SIZE	8" X 6" X 5" (204 X 150 X 120mm)	10-½" X 6" X 6" (276 X 152 X 146mm)
SHIP WEIGHT	11 lb (5 kg)	15.4 lb (7 kg)

## 50580 Series













OPEN FLOW	17.8gpm (80lpm)
BODY	Bronze
IMPELLER MATERIAL	Neoprene/ Nitrile
SHAFT MATERIAL	Stainless Steel
SHAFT SEAL	Carbon/Ceramic Mechanical
PULLEY DIAMETER	7" (178mm)
BELT	2 Groove A, 1 Groove B
CLUTCH VOLTAGE	12 / 24 vdc
BEARING	Twin row, ball type
PORT SIZE	1" (25.4mm) NPT, 1" (25.4mm) BSP
PRIME DRY, WET	7.8ft (2.4m)
LIQUID TEMP	45F to 180F (7C to 82C)
SIZE	6-1/2" X 5" X 7" (160 X 120 X 1178mm)
SHIP WEIGHT	11 lb (5 kg)

# 04 Flexible Impeller Pumps

BRONZE PUMPS





















ST ECHTCATIONS		
	Model 50200 (European Only)	Model 50220 (European Only)
OPEN FLOW	44.5gpm (200lpm)	44.5gpm (200lpm)
BODY	Bronze	Bronze
IMPELLER MATERIAL	Neoprene/ Nitrile	Neoprene/Nitrile
SHAFT MATERIAL	Stainless Steel	Stainless Steel
SHAFT SEAL	Carbon/Ceramic Mechanical	Carbon/Ceramic Mechanical
PULLEY DIAMETER	7" (178mm)	7" (178mm)
BELT	2 Groove A, 1 Groove B	2 Groove A, 1 Groove B
CLUTCH VOLTAGE	12 / 24 vdc	12 / 24 vdc
BEARING	Twin row, ball type	Twin row, ball type
PORT SIZE	1-1/2" (38.1 mm) BSP	1-½" (38.1 mm) Flange
PRIME DRY, WET	7.8ft (2.4m)	7.8ft (2.4m)
LIQUID TEMP	45F to 180F (7C to 82C)	45F to 180F (7C to 82C)
CITE	9-½" X 6" X 7"	9-½" X 6" X 7"
SIZE	(239 X 153 X 178mm)	(239 X 153 X 178mm)
SHIP WEIGHT	25 lb (11.2 kg)	25 lb (11.2 kg)

#### **SPECIFICATIONS**

	Model 50200 (European Only)	Model 50220 (European Only)
OPEN FLOW	44.5gpm (200lpm)	44.5gpm (200lpm)
BODY	Bronze	Bronze
IMPELLER MATERIAL	Neoprene/ Nitrile	Neoprene/Nitrile
SHAFT MATERIAL	Stainless Steel	Stainless Steel
SHAFT SEAL	Carbon/Ceramic Mechanical	Carbon/Ceramic Mechanical
PULLEY DIAMETER	7" (178mm)	7" (178mm)
BELT	2 Groove A, 1 Groove B	2 Groove A, 1 Groove B
CLUTCH VOLTAGE	12 / 24 vdc	12 / 24 vdc
BEARING	Twin row, ball type	Twin row, ball type
PORT SIZE	1-1/2" (38.1 mm) BSP	1-1/2" (38.1 mm) Flange
PRIME DRY, WET	7.8ft (2.4m)	7.8ft (2.4m)
LIQUID TEMP	45F to 180F (7C to 82C)	45F to 180F (7C to 82C)
SIZE	9-½" X 6" X 7"	9-1/2" X 6" X 7"
	(239 X 153 X 178mm)	(239 X 153 X 178mm)
SHIP WEIGHT	25 lb (11.2 kg)	25 lb (11.2 kg)

### 18330 & 50270 Series

















SPECIFICATIONS		
	Model 18330	Model 50270
OPEN FLOW	83gpm (314lpm)	60gpm (270lpm)
BODY	Bronze	Bronze
IMPELLER MATERIAL	Neoprene/ Nitrile	Neoprene/Nitrile
SHAFT MATERIAL	Stainless Steel	Stainless Steel
SHAFT SEAL	Carbon/Ceramic Mechanical	Carbon/Ceramic Mechanical
PULLEY DIAMETER	7" (178mm)	7" (178mm)
BELT	2 Groove A, 1 Groove B	2 Groove A, 1 Groove B
CLUTCH VOLTAGE	12 / 24 vdc	12 / 24 vdc
BEARING	Twin row, ball type	Twin row, ball type
PORT SIZE	2" (50.8mm) NPT	2" (5.8mm) BSP, 2" (5.8mm) Flange
PRIME DRY, WET	7.8ft (2.4m)	7.8ft (2.4m)
LIQUID TEMP	45F to 180F (7C to 82C)	45F to 180F (7C to 82C)
SIZE	12-7/16" X 5-15/16" X 5-¾"	10" X 7" X 7"
	(316x151x146mm)	(264 X 170 X 178mm)
SHIP WEIGHT	24 lb (11 kg)	27 lb (12.2 kg)

### STAINLESS STEEL PUMPS

### 28230 & 28240 Series













- Self primes from dry up to 16.4ft (5.0 metres)
- Flows up to 10.6 gal (40 liters) per minute
- Pressure up to 43.5 psi (3.0 bar)
- Handles hard or soft solids - max. .2in (5mm) diameter
- Tolerates abrasive wear replaceable wearplate
- Non pulsating flow, proportional to speed
- Handles viscosities up to 4,000 centiPoise
- Minimal shear to thixotropic fluids
- Easy to service and maintain
- Fits IEC standard motor B3/B14, frame 80 (Model 28240)



JF ECH ICAHONS	
SEAL	Carbon / Ceramic mechanical face seal
OPTIONAL	Tungsten Carbide / Ceramic hard faced mechanical seal, Nitrile Lip seal on shaft sleeve, Carbon / Ceramic flushed seal, Tungsten Carbide / Ceramic hard faced flushed seal
SEAL ELASTOMER	Nitrile or Viton
PUMP HEAD	Stainless steel 316, as-cast interior and exterior finish
END COVER	Stainless steel 316 grade
SHAFT	Stainless steel 316 grade
BEARINGS	Greased ball bearings (Model 28230)
BEARING HOUSING	Epoxy coated cast iron (Model 28230)
BEARINGS	Uses motor bearings (Model 28240)
MOTOR ADAPTOR	Epoxy coated cast iron (Model 28240)
PORTS	¾" (19mm) BSP internal thread to BS21 (DIN2999)
WEIGHT	6.8 lbs (2.8kg) (Model 28230)
WEIGHT	5.7 lbs (2.6kg) (Model 28240)
PRESSURE OPTIONS	Standard - Max 2.5 bar High - Max 3.0 bar
IMPELLER ELASTOMER OPTION	Neoprene, E.P.D.M., Nitrile, Viton*

## 28330 & 28340 Series















#### **FEATURES**

- Self primes from dry up to 16.4ft (5.0 metres)
- Flows up to 21 gal (80 liters) per minute
- Pressure up to 58 psi (4.0 bar)
- Handles hard or soft solids max. (.2in) 6mm diameter • Tolerates abrasive wear - replaceable wearplate
- Non pulsating flow, proportional to speed
- Handles viscosities up to 4,000 centiPoise
- Minimal shear to thixotropic fluids
- Fits IEC standard motor B3/B14, frame 80 (Model 28340) • Easy to service and maintain

SEAL	Carbon / Ceramic mechanical face seal
OPTIONAL:	Tungsten Carbide / Ceramic hard faced mechanical seal
NITRILE LIP SEAL ON SHAFT SLEEVE	Tungsten Carbide / Ceramic hard faced mechanical seal, Nitrile Lip seal on shaft sleeve, Carbon / Ceramic flushed seal, Tungsten Carbide / Ceramic hard faced flushed seal
SEAL ELASTOMER	Nitrile or Viton
PUMP HEAD	Stainless steel 316, as-cast interior and exterior finish
END COVER	Stainless steel 316 grade
SHAFT	Stainless steel 316 grade (Model 28330)
SHAFTS	Stainless steel 316 grade, shaft extension (Model 28340)
BEARINGS	Greased ball bearings (Model 28330)
BEARING HOUSING	Epoxy coated cast iron (Model 28330)
BEARINGS	Uses motor bearings (Model 28340)
MOTOR ADAPTOR	Epoxy coated cast iron (Model 28340)
PORTS	1" (25.4mm) BSP internal thread to BS21 (DIN2999)
WEIGHT	9.3 lbs (4.2kg) (Model 28330)
WEIGHT	7.3 lbs (3.3kg) (Model 28340)
PRESSURE OPTIONS STANDARD	Max 36 psi (2.5 bar) High - Max 58 psi (4.0 bar)
IMPELLER ELASTOMER OPTION	Neoprene E.P.D.M. Nitrile Viton*