

AlfaSolar SE

Industrial dry coolers for explosive atmospheres

General information & application

Industrial dry coolers AlfaSolar SE have been designed for heavy industrial cooling applications in potentially explosive atmospheres for cooling of various process liquids. Dual coil models are available for simultaneous cooling of LT/HT engine circuits. Applications include diesel and gas engine cooling, turbine cooling, oil cooling and various other processes (transformers, air compressors, etc.).

Liquids all liquids that do not corrode copper Capacities customer specification

Configuration

- Finned coil F5
 - Cu-tubes ø 12.7 mm
 - corrugated Al-fins 0.14 mm, no turbulators
 - fin spacing 2.3 mm
- Two casing widths (SEM=1630 mm, SED=2400 mm)
- Flanges PN10/16
- Forced draught axial fans in a range of different fan speed executions. Fan diameter 914 mm (1 to 14 fans). All fans have corrosion resistant fan blades and fan guards.
- Fan motors available for various power supplies. The
 motors are squirrel-caged motors for outdoor use built
 to IECEx standard with F-class insulation and Ex-d
 flameproof enclosure. Motor protection class IP54/55 and
 temperature class T3/T4. Motors are equipped with anticondensation heaters. Motors pre-wired to lockable safety
 switches.
- All casing parts are of hot dip galvanized steel plates.
- · Adjustable mounting legs
- Fitted with header tube protection panels.
- Manual venting and draining valves.
- Partitions between fans for regulation of the cooler capacity by means of separate use of the fans.
- Standard vertical transport position, fixed on a wooden pallet. Suitable for truck transportation or loading into a container. Wooden seaworthy packing on request.



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Design pressure

Design pressure 6 barg. Each heat exchanger is leak tested with dry air at 9 barg. Higher design pressures on request.

Selection

Alfa Solar SE dry coolers are always selected and customized on customer request. Please contact Alfa Laval for selections.

Benefits

- ATEX-certification for complete unit.
- Heavy duty coil & casing materials, resulting in a long operational product life
- Floating coil construction to compensate for thermal stress
- Plain profile fins make the coil less prone to fouling and easier to clean
- Excellent sound characteristics
- Reliable performance
- Easy-install & maintenance
- Energy efficient low total cost of ownership
- · Two units can be fitted into a single container side-by-side
- Two year full product guarantee

Options

- Connection/terminal box (CB)
- Vibration damber for legs (VD)
- Expansion tank (ET)
- · Motors suitable for frequency converter use
- Arctic environment package (AE)

Documentation

For AlfaSolar SE dry coolers extensive product & project documentation can be supplied (standard in English) including:

- Mechanical & electrical configuration
- Quality, test & material certificates
- Project reports & documentation
- Installation, operation & maintenance manuals

Certifications

The Alfa Laval Vantaa quality system is in accordance with ISO 9001 and ISO 14001. All products are manufactured according to ATEX (94/9/EC), machinery (2006/42/EC) and pressure equipment (97/23/EC) directives.







ATEX classification



- 1 Mark of conformity to the applicable European directives.
- 2 Community mark specially indicating explosion protection.
- 3 Equipment Group.
- 4 Equipment Category

Equipment designed to function in conformity with the operational parameters established by the manufacturer and ensuring high level of protection with category 2G vapors and gases. 2G dry coolers are also suitable for areas requiring 3G units.

5 Constructional safety For non-electrical equipment intended for use in potentially explosive atmosphere.

6 Equipment explosion group Group IIB dry coolers are also suitable for environments with IIA classified substances.

7 Temperature class (T3 or T4)

1) Heat transfer coil maximum surface temperature is not allowed to exceed the value on the Ex-nameplate in any operation conditions. Dry coolers cannot operate independently from the process they are connected to.

2) Allowed ambient temperature min/max values comes from the component specs (f.e. motors) and has been marked on the equipment.

Code description

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- 1 Alfa Solar customized air heat exhanger for Ex environment
- 2 Unit width (M = narrow, D = wide)
- 3 Number of modules
- 4 Module length (A = 1400 mm, B = 1800 mm, C = 2100 mm)
- 5 Fan diameter (09 = 910 mm)
- 6 Fan speed (T = \sim 950 rpm, S = \sim 720 rpm)
- 7 Power supply (N5 = 3/380-420/50 Hz, N6 = 3/440-480/60, N7 = 3/230/50, N8 = 3/690/50)
- 8 Motor connection (Y = star, D = delta)
- 9 Tube rows in air direction (LT-circuit HT-circuit)
- 10 Air flow (H = vertical, V = horizontal)
- 11 Casing material/coating (GS = unpainted galvanized steel, Options: MU, M1, M2, M3)
- 12 Equipment category (2G)
- 13 Temperature Class (T3 or T4)
- 14 Packaging (P = Pallet, PT = Pallet & tarpaulin, PH = Pallet & hard board, CN = Container, BO = wooden box)
- 15 Options (electrical / fan)
- 16 Fin Material (AL = standard Al, IF = industrial Al, CU = copper, SWR = AlMg2)
- 17 Fin spacing (mm)
- 18 Tube material (CU = copper, CT = Copper with turbulators inside)
- 19 Number of LT circuits
- 20 Number of LT connections (1 = one inlet/outlet, 2 = two inlets/outlets)
- 21 LT connection size (e.g. DN65 or AN2.5" for ANSI dimensions)
- 22 Number of HT circuits (in two circuit application)
- 23 Number of HT connections (1 = one inlet/outlet, 2 = two inlets/outlets)
- 24 HT connection size (e.g. DN80 or AN3" for ANSI dimensions)
- 25 Options (mechanical)