



## Alfa Laval DuroShell

### The fully welded plate-and-shell heat exchanger

Alfa Laval DuroShell is a specially engineered plate-and-shell heat exchanger ideal for demanding duties, such as corrosive, high pressure and high temperature applications.

Incorporating many innovative features to optimize customers' process performance, it takes the plate-and-shell concept to a new level. Alfa Laval DuroShell can handle design pressures up to 100 barG (1,450 psiG) and its laser-welded plates, with many multi-pass and asymmetric flow possibilities, are optimized to maximize thermal efficiency and substantially improve fatigue resistance.

Designed for use with liquids, gases and two-phase mixtures at pressures up to 100 barG (1,450 psiG), in both PED and ASME, and at temperatures up to 450 °C (842 °F), Alfa Laval DuroShell is suitable for a wide range of aggressive media. Its capabilities reach far beyond both gasketed and many other welded heat exchanger technologies.

#### Applications

Alfa Laval DuroShell is suitable for a wide range of applications such as general cooling and heating duties, condensation, evaporation, and steam heating.

#### Benefits

- Small footprint and light weight minimize installation, operating and maintenance costs
- Laser welding ensures robust construction and improves process reliability
- Gasket-free construction means high security against leakage
- Superior thermal performance means maximum heat recovery using minimal heating and/or cooling media, which cuts fuel consumption, energy costs and environmental impact
- Unique roller coaster plate pattern increases fatigue resistance and minimizes fouling
- Easy to install and maintain due to multipass design



#### Working principle

The heat exchanger operates with one media on the plate side and the other on the shell side, both of which can be rated to the full 100 barG (1,450 psiG). In the single pass configuration the exchanger works in pure cross-flow. In the multi-pass arrangement this approximates to a global counter-current configuration.

The patented plate configuration, combining a longer plate length and roller coaster pattern, ensures a significantly higher thermal efficiency than standard circular plates.

The patented distribution tubes ensure the best distribution of media on the plate surfaces, add significantly to the strength of the plate pack, and make multi-pass configurations significantly easier, and more effective, than traditional plate-and-shell designs.

Since the nozzles on the shell side are completely independent to those on the plate side the heat exchanger is perfect for asymmetric flow duties.

**Technical data**

**Design pressure**

CE/PED	Vacuum to 100 barG (1,450 psiG)
ASME	Vacuum to 100 barG (1,450 psiG)

**Design temperature**

Carbon steel shell:	-45 °C to 450 °C (-49 °F to 842 °F)
316L SST shell:	-160 °C to 350 °C (-256 °F to 662 °F)

**Maximum heat transfer surface**

DuroShell S	15 m <sup>2</sup> (161 ft <sup>2</sup> )
DuroShell M	56 m <sup>2</sup> (603 ft <sup>2</sup> )
DuroShell L	235 m <sup>2</sup> (2,530 ft <sup>2</sup> )

**Standard connections** Plate side Shell side

DuroShell S	50 mm (2")	25-200 mm (1-8")
DuroShell M	80 mm (3")	25-300 mm (1-10")
DuroShell L	150 mm (6")	25-500 mm (1-20")

**Pressure ratings**

PN16, PN40 & PN100 (ASME Class 150, 300 & 600)

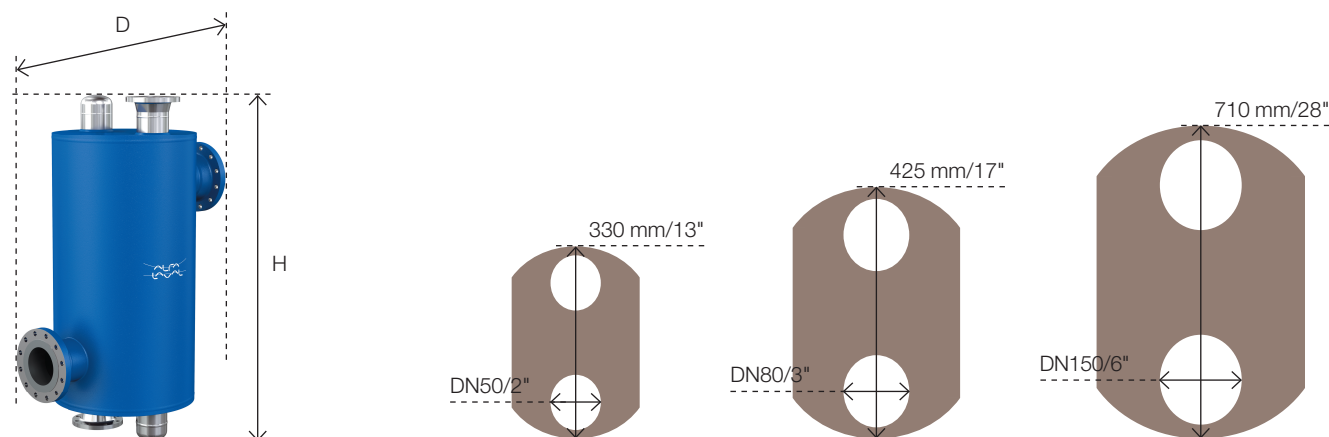
**Standard materials**

Plates	316L SST or Titanium grade 1
Shell/covers/nozzles	Carbon steel gr60 (painted) or 316L SST (not painted)

**Multipass**

Maximum number of passes of plate side:  
12 (min. 10 channels per pass)

Maximum number of passes of shell side:  
12 (min. 10 channels per pass)



Model	DuroShell S	DuroShell M	DuroShell L
D Max	833 mm (33")	990 mm (39")	1,380 mm (54")
H Max	1,536 mm (60")	2,706 mm (106")	3,564 mm (140")
Net max weight	650 kg (1,430 lbs)	1,800 kg (3,970 lbs)	7,000 kg (15,430 lbs)
Flooded max weight	750 kg (1,653 lbs)	2,100 kg (4,630 lbs)	8,200 kg (18,080 lbs)
Corrosion allowance by default (carbon steel)	1 mm (0,04")	2 mm (0,08")	3 mm (0,12")

Alfa Laval reserves the right to change specifications without prior notification.

**How to contact Alfa Laval**

Up-to-date Alfa Laval contact details for all countries are always available on our website at [www.alfalaval.com](http://www.alfalaval.com)